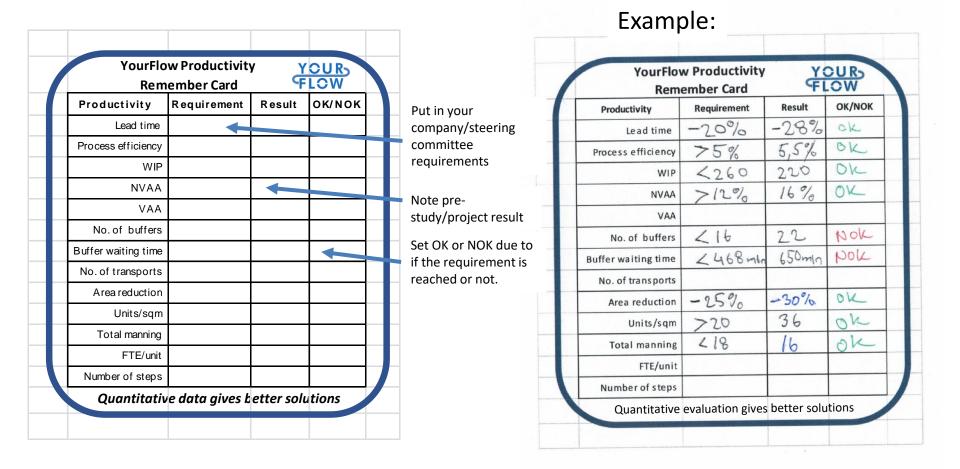
- It is common to have qualitative discussions concerning improvement projects in manufacturing.
 - A layout discussion is a typicle qualitative discussion.
- If you add quantitative evaluation, you will reach better results and increase your productivity more.
- Your organization will spend less manhours to end up in a result, and you will also spend less money to reach the actual target since quantitative evaluation gives you "smarter" solutions.
- The strength with quantitative data is that it is possible to measure the result after the improvement is implemented.
- The Management Productivity Remember Card is a support for you to get better solutions now.
 - Keep it in your pocket and challenge your team today!





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The information in the YourFlow Productivity Remember Card should be supported with discussion topics concerning:

- Investment and other costs
- Strategy & vision
- Safety
- Flexibility
- Quality
- Timeplan
- Layout

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Some of these key performance indicators follows each other, but still it can be good to divide them to have different perspectives in the discussions.

- Area reduction: Compare current area with new proposal. Be observant concerning the division between e.g. Assembly and logistic operations, since it can vary in between solutions. Therefore it there should be a comparison containing all this three areas:
 - Current assembly area vs. new assembly area
 - Current logistic area vs. new logistic area
 - Total area; ie. Assembly area + logistic area vs. New assembly area + new logistic area
- Unit/area: An productivity measure showing how many units per square meter is produced. For new product introductions, with other parts, processes etc. you may have to re-calculate so you compare apples with apples.
- Total maning: Be observant to a new set up e.g. between assembly and logistics.
- Manning/unit: A productivity measure, be observant concerning the division between different areas as logistic and assembly. Preferable do the comparison
 - Manning in current assembly area vs. new assembly area
 - Manning in current logistic area vs. new logistic area
 - Total manning; ie. Assembly area + logistic area vs. New assembly area + new logistic area
- Number of steps: Preferable use spaghetti diagram
- Lead time: Comparison between current and future state
- Not value added activity (NVAA): Comparison between current and future state
- Value added activity (VAA): Comparison between current and future state
- Work in process (WIP): Comparison between current and future state
- Process efficiency: The relationship between value added time and total lead time.
- Number of transports:
- Buffer waiting time:

	w Productivit ember Card		
Productivity	Requirement	Result	ок/пок
Lead time			
Process efficiency			
WIP			
NVAA			
VAA			
No.of buffers			
Buffer waiting time			
No. of transports			
Area reduction			
Units/sqm			
Total manning			
FTE/unit			
Number of steps			

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